# SEA

# **Cold Water - Electric Powered**



# **Operator Manual**

## **Pressure Washer**



#### MODELS:

SEA3-11024D 1.106-500.0

SEA4-20024A 1.106-501.0

SEA4-20024B 1.106-502.0

SEA4-20024C 1.106-503.0

SEA4-20024G 1.106-505.0

SEA4-20024H 1.106-506.0

SEA4-30024B 1.106-507.0

SEA4-30024C 1.106-508.0

For the Landa Dealer nearest you, consult our web page at www.landa.com









shoppressurewasherparts.com | (888) 269-0172

8.913-999.0 - BL 04/10/23

# Machine Data Label

Model:	
Date of Purchase:	
Serial Number:	
Dealer:	
Address:	
Phone Number:	
Sales Representative:	
	Serial Number:  Dealer:  Address:  Phone Number:

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#### How To Use This Manual

This manual contains the following sections:

- How to Use This Manual
- Safety
- Operations
- Maintenance
- Parts List

The HOW TO USE THIS MANUAL section will tell you how to find important information for ordering correct repair parts.

Parts may be ordered from authorized dealers. When placing an order for parts, the machine model and machine serial number are important. Refer to the MACHINE DATA box which is filled out during the installation of your machine. The MACHINE DATA box is located on the inside of the front cover of this manual.

	1
Model:	
Date of Purchase:	
Serial Number:	
Dealer:	
Address:	
Phone Number:	
Sales Representative:	
	)

The model and serial number of your machine is located on the back of the machine.

The SAFETY section contains important information regarding hazardous or unsafe practices of the machine. Levels of hazards are identified that could result in product damage, personal injury, or severe injury resulting in death.

The OPERATIONS section is to familiarize the operator with the operation and function of the machine.

The MAINTENANCE section contains preventive maintenance to keep the machine and its components in good working condition. They are listed in this general order:

- Troubleshooting
- Preventative Maintenance

The PARTS LIST section contains assembled parts illustrations and corresponding parts list. The parts lists include a number of columns of information:

- REF column refers to the reference number on the parts illustration.
- **PART NO.** column lists the part number for the part.
- QTY column lists the quantity of the part used in that area of the machine.
- DESCRIPTION column is a brief description of the part.
- NOTES column for information not noted by the other columns.

NOTE: If a service or option kit is installed on your machine, be sure to keep the KIT INSTRUCTIONS which came with the kit. It contains replacement parts numbers needed for ordering future parts.

NOTE: The manual part number is located on the lower right corner of the front cover.

## **Introduction & Safety Information**

Thank you for purchasing this Pressure Washer.

We reserve the right to make changes at any time without incurring any obligation.

#### **Owner/User Responsibility:**

The owner and/or user must have an understanding of the manufacturer's operating instructions and warnings before using this pressure washer. Warning information should be emphasized and understood. If the operator is not fluent in English, the manufacturer's instructions and warnings shall be read to and discussed with the operator in the operator's native language by the purchaser/owner, making sure that the operator comprehends its contents.

Owner and/or user must study and maintain for future reference the manufacturers' instructions.

The operator must know how to stop the machine quickly and understand the operation of all controls. Never permit anyone to operate the engine without proper instructions.

#### SAVE THESE INSTRUCTIONS

This manual should be considered a permanent part of the machine and should remain with it if machine is resold.

When ordering parts, please specify model and serial number. Use only identical replacement parts.

This machine is to be used only by trained operators.

# **Important Safety Information**



WARNING: To reduce the risk of injury, read operating instructions carefully before using.

AVERTISSEMENT: Pour réduire le risque de blessures, lire attentivement les instructions de fonctionnement avant l'utilisation.

 Read the owner's manual thoroughly. Failure to follow instruc-

tions could cause malfunction of the machine and result in death, serious bodily injury and/or property damage.

- 2. Know how to stop the machine and bleed pressure quickly. Be thoroughly familiar with the controls.
- 3. Stay alert watch what you are doing.
- 4. All installations must comply with local codes. Contact your electrician, plumber, utility company or the selling dealer for specific details.

DANGER: Improper connection of the equipmentgrounding conductor can result in a risk of electrocution. Check with a qualified electrician or service personnel if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician. Do not use any type of adapter with this product.

DANGER: Une mauvaise connexion du conducteur de terre de l'équipement peut entraîner un risque d'électrocution. Vérifier auprès d'un électricien qualifié ou du personnel d'entretien si vous avez des doutes quant à savoir si la sortie est correctement mise à la masse. NE PAS modifier la fiche fournie avec le produit - si elle n'entre pas dans la sortie, faire installer une sortie appropriée par un électricien qualifié. NE JAMAIS utiliser un adaptateur avec ce produit.



DANGER: Keep wand, hose, and water spray away from electric wiring or fatal electric shock may result.

DANGER: Garder la lance, le boyau et le jet d'eau à l'écart de tout câblage électrique ou des chocs électriques mortels pourraient survenir. 5. To protect the operator from electrical shock, the machine must be electrically grounded. It is the responsibility of the owner to connect this machine to a UL grounded receptacle of proper voltage and amperage ratings. Do not spray water on or near electrical components. Do not touch machine with wet hands or while standing in water. Always disconnect power before servicing.

WARNING: Flammable liquids can create fumes which can ignite, causing property damage or severe injury.

AVERTISSEMENT: Des liquides inflammables peuvent produire des vapeurs qui peuvent s'enflammer, causant ainsi des dommages à la propriété ou des blessures graves.



WARNING: Risk of explosion — Do not spray flammable liquids.

AVERTISSEMENT: Risque d'explosion — Utiliser uniquement dans des endroits où l'utilisation d'une flamme nue ou d'une torche est permise.

- 6. Do not allow acids, caustic or abrasive fluids to pass through the pump.
- Never run pump dry or leave spray gun closed longer than 1-2 minutes.
- 8. Keep operating area clear of all persons.



WARNING: High pressure spray can cause paint chips or other particles to become airborne and fly at high speeds. To avoid personal injury, eye, hand and foot safety devices must be worn.

AVERTISSEMENT: Un jet haute pression peut écailler la peinture ou provoquer l'émission d'autres particules dans l'air et leur

projection à hautes vitesses. Pour éviter les lésions corporelles, une protection des yeux, du visage, des mains et des pieds doit être portée lors de l'utilisation de cet équipement.

 Always wear properly rated eye protection such as safety goggles or face shield while spraying.
 (Safety glasses do not provide full protection.)

WARNING: Grip cleaning wand securely with both hands before starting. Failure to do this could result in injury from a whipping wand.



AVERTISSEMENT: Agripper la lance de nettoyage avec les deux mains avant de commencer. Le non-respect de cette consigne pourrait mener à des blessures causées par le mouvement violent de la lance.

WARNING: High pressure developed by these machines will

cause personal injury or equipment damage. Keep clear of nozzle. Use caution when operating. Do not

direct discharge stream at people and animals, or severe injury or death will result.



AVERTISSEMENT: La haute pression générée par ces machines causera des lésions corporelles ou des dommages à l'équipement. Se tenir à l'écart de la buse. Faire preuve de prudence lors de l'utilisation. Ne pas

décharger directement le jet vers des personnes ou des animaux, car cela risquerait de causer des blessures graves ou même la mort.

- 10. To reduce the risk of injury, close supervision is necessary when a machine is used near children. Do not allow children to operate the pressure washer. This machine must be attended during operation.
- 11. Never make adjustments on machine while in operation.
- 12. Be certain all quick coupler fittings are secured before using pressure washer.

WARNING: Protect machine from freezing.

AVERTISSEMENT: Protéger la machine contre le gel.



13. To keep machine in best operating conditions, it is important you protect machine from freezing. Failure to protect machine from freezing could cause malfunction of the machine and result in death, serious bodily injury, and/or property damage. Follow storage instructions specified in

this manual.

14. Inlet water must be clean fresh water and no hotter then 145°F.

WARNING: If connection is made to potable water system, the system shall be protected against

backflow.



AVERTISSEMENT: Si une connexion est établie avec un réseau d'eau potable, le réseau doit être protégé contre le retour d'eau.

 Manufacturer will not be liable for any changes made to our standard machines or any components not purchased from

us.

16. The best insurance against an accident is precaution and knowledge of the machine.

WARNING: Be extremely careful when using a



ladder, scaffolding or any other relatively unstable location. The cleaning area should have adequate slopes and drainage to reduce the possibility of a fall due to slippery surfaces.

AVERTISSEMENT: Faire preuve d'une extrême prudence au moment d'utiliser une échelle, des échafaudages ou toute autre

surface relativement instable. La zone de nettoyage doit avoir une pente et un drainage adéquats pour réduire la possibilité d'une chute due à une surface glissante.

- 17. Do not overreach or stand on unstable support. Keep good footing and balance at all times.
- 18. Do not operate this machine when fatigued or under the influence of alcohol, prescription medications, or drugs.

WARNING: Do not spray machine or any people, animals or electrical parts.

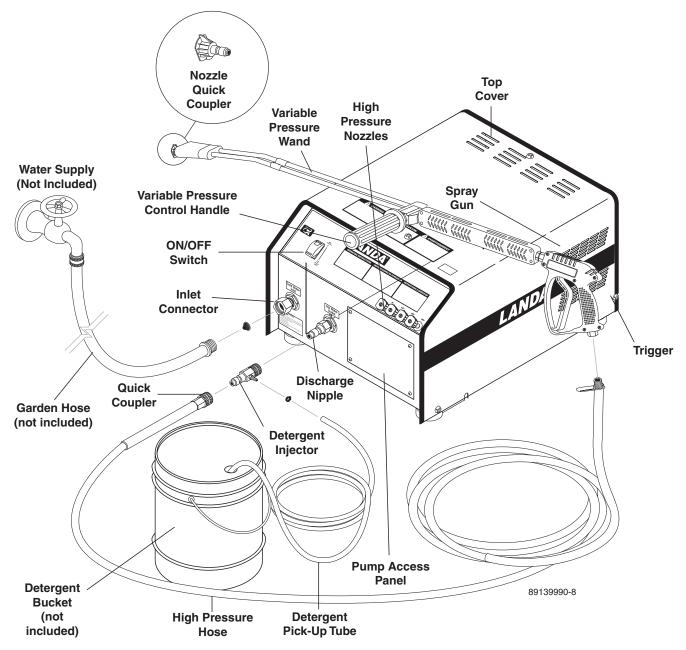


AVERTISSEMENT: Ne pas vaporiser sur la machine ou les gens, les animaux ou les pièces électriques.

Follow the maintenance instructions specified in the manual.



## **Component Identification**



**Detergent Injector -** Allows you to siphon and mix detergents.

**High Pressure Hose** — Connect one end to water pump discharge nipple and the other end to spray gun.

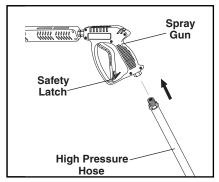
**Spray Gun** — Controls the application of water and detergent onto cleaning surface with trigger device. Includes safety latch.

**Variable Pressure Handle** — Turn counter clockwise to siphon detergent when detergent injector is attached or lower pressure.

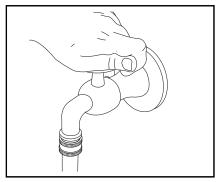
**Wand** — Must be connected to the spray gun.

NOTE: If trigger on spray gun is released for more than 2 minutes, water will leak from valve. Warm water will discharge from pump protector onto floor. This system prevents internal pump damage.

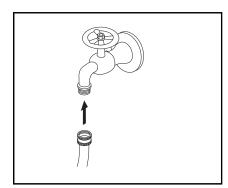
## **Assembly Instructions**



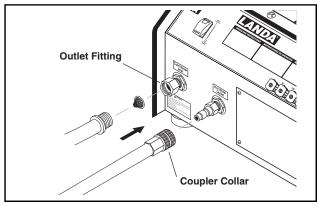
**STEP 1:** Attach the high pressure hose to the spray gun using teflon tape on hose threads.



**STEP 2:** Before installing nozzle, turn on water supply and run machine allowing water to flush through the system until clear.

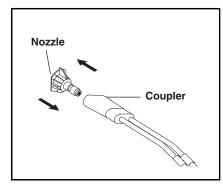


**STEP 3:** Connect garden hose to the cold water source.



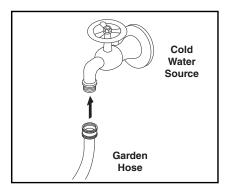
**STEP 4:** Connect the high pressure hose to the outlet discharge fitting. Push coupler collar forward until secure. Connect the garden hose to pump water inlet. Inspect inlets. *CAUTION: Do not run the pump without water or pump damage will result.* 

ATTENTION: Ne pas faire fonctionner la pompe sans eau pour éviter d'endommager la pompe.

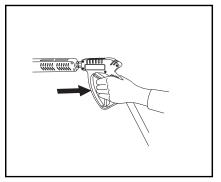


**STEP 5:** Insert nozzle into coupler. Release the coupler collar and push the nozzle until the collar clicks. Pull the nozzle to make sure it is seated properly.

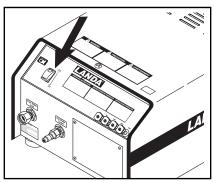
# **Operating Instructions**



**STEP 1:** Connect garden hose to the cold water source and turn water on completely. Never use hot water.



**STEP 2:** Trigger the spray gun to eliminate trapped air then wait for a steady flow of water to emerge from the spray wand. Then install nozzle.

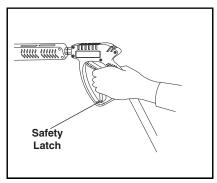


**STEP 3:** Turn machine on by flipping switch at front of machine.



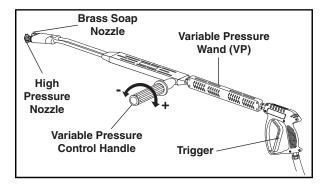
The five color-coded quick connect nozzles provide a wide array of spray widths from 0° to 40° and are easily accessible when placed in the convenient rubber nozzle holder, which is provided on the front of the machine.

NOTE: For a more gentle rinse, select the white 40° or green 25° nozzle. To scour the surface, select the yellow 15° or red 0° nozzle. To apply detergent select the black nozzle.



WARNING! Never replace nozzles without engaging the safety latch on the spray gun trigger.

AVERTISSEMENT: Ne jamais remplacer les buses sans d'abord mettre le dispositif de sécurité sur la détente du pistolet pulvérisateur.



Selection of high or low pressure is accompanied by turning the handle.

NOTE: High pressure nozzle must be inserted at end of wand to obtain high pressure. To apply soap read operator's manual.

#### **Detergent and General Operating Techniques**

WARNING: Some detergents may be harmful if inhaled

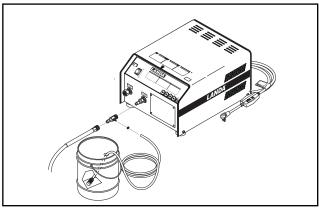


or ingested, causing severe nausea, fainting or poisoning. The harmful elements may cause property damage or severe injury.

AVERTISSEMENT: Certains détergents peuvent être dangereux s'ils sont inhalés ou ingérés, provoquant de fortes nausées, des évanouissements et l'empoisonnement. Les éléments dangereux peuvent causer des dommages à la propriété ou des



**STEP 1:** Use detergent designed specifically for pressure washers.



blessures graves.

Household detergents could damage the pump. Prepare detergent solution as required by the manufacturer. Fill a container with pressure washer detergent. Place the filter end of detergent suction tube into the detergent container.

**STEP 2:** Apply safety latch to spray gun trigger. Secure black detergent nozzle into quick coupler.

NOTE: Detergent cannot be applied using the Yellow nozzle.

**STEP 3:** With engine running, pull trigger to operate machine. Liquid detergent is drawn into the machine and mixed with water. Apply detergent to work area. Do not allow detergent to dry on surface.

IMPORTANT: You must flush the detergent injection system after each use by placing the suction tube into a bucket of clean water, then run the pressure washer in low pressure for 1-2 minutes.

#### **Thermal Pump Protection**

If you run the engine on your pressure washer for 2-3 minutes without pressing the trigger on the spray gun, circulating water in the pump can reach high tempera-

tures. When the water reaches this temperature, the pump protector engages and cools the pump by discharging the warm water onto the ground. This thermal device prevents internal damage to the pump.

#### **Cleaning Tips**

Pre-rinse cleaning surface with fresh water. Place detergent suction tube directly into cleaning solution and apply to surface at low pressure (for best results, limit your work area to sections approximately 6 feet square and always apply detergent from bottom to top). Allow detergent to remain on surface 1-3 minutes. Do not allow detergent to dry on surface. If surface appears to be drying, simply wet down surface with fresh water. If needed, use brush to remove stubborn dirt. Rinse at high pressure from top to bottom in an even sweeping motion keeping the spray nozzle approximately 1 foot from cleaning surface. Use overlapping strokes as you clean and rinse any surface. For best surface cleaning action spray at a slight angle.

#### **Recommendations:**

- Before cleaning any surface, an inconspicuous area should be cleaned to test spray pattern and distance for maximum cleaning results.
- If painted surfaces are peeling or chipping, use extreme caution as pressure washer may remove the loose paint from the surface.
- Keep the spray nozzle a safe distance from the surface you plan to clean. High pressure wash a small area, then check the surface for damage. If no damage is found, continue to pressure washing.

# **CAUTION - Never use:**

- Bleach, chlorine products and other corrosive chemicals
- Liquids containing solvents (i.e., paint thinner, gasoline, oils)
- Tri-sodium phosphate products
- Ammonia products or Acid-based products

#### ATTENTION: Ne jamais utiliser:

- Eau de Javel, produits à base de chlore et autres produits chimiques corrosifs
- Liquides contenant des solvants (c.-à-d. diluant à peinture, essence, huiles, etc.)
- Produits à base de tripolyphosphate de sodium
- Ammoniac ou produits à base d'acide

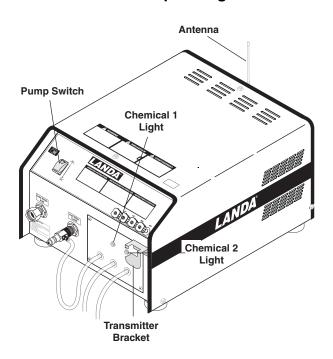
These chemicals will harm the machine and will damage the surface being cleaned.

#### Rinsing

It will take a few seconds for the detergent to clear. Apply safety latch to spray gun. Remove black soap nozzle from the quick coupler. Select and install the desired high pressure nozzle.

NOTE: You can also stop detergent from flowing by simply removing detergent siphon tube from bottle.

# **Handheld Wireless Operating Instructions**



When machine is not in use, push control panel pump switch to the "OFF" position. Store transmitter on the transmitter bracket.

NOTE: Normal operating range for the transmitter is about 500 feet interference-fee (line of site); 300 feet light interference (inside warehouse, pallet shelves); and 100 feet heavy interference (through concrete/stone walls, metal doors). If greater range is desired, the antenna can be mounted at a separate location. This requires a longer cable - RG-58-U coaxial with BNC end connectors.

# For Wireless Remote Control Operation

**Step 1:** Push the control panel pump switch to the "ON" position (first click). With the switch in this position the wireless remote is ready for use.



Transmitter

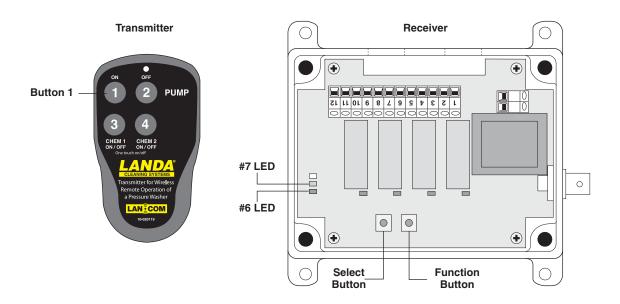
**Step 2:** To control pressure washer in remote mode, press transmitter button 1 to turn pump "ON". Press transmitter button 2 to turn pump "OFF". Pump can also be controlled manually by pressing the control panel pump ON/OFF switch.

Chemical 1: To start chemical 1 flow, press transmitter button 3. The green indicator light will illuminate when chemical 1 is in use. Press button 3 again to stop chemical 1 flow.

**Chemical 2:** To start chemical 2 flow, press transmitter button 4. The green indicator light will illuminate when chemical 2 is in use. Press button 4 again to stop chemical 2 flow.

## Transmitter/Receiver Communication Set-up at Factory

Programming communication between the receiver and transmitter requires the removal of the receiver enclosure lid. The receiver must have 120V power. This process utilizes the Function/Select buttons on the main panel control board (PCB) of the receiver (See Figure below). A number of colored LED's are used to indicate various steps in the programming process (See Figure below). It is recommended that this process is not done while wired to the machine.



# Receiver Programming LED's and Programming Switches

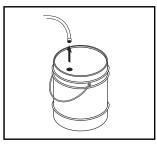
The T60-04CRV receiver programming process is as follows: While programming, make sure there are no other transmitters are transmitting in the area.

- 1. Press the **Function** button once to select the "Learn Code" mode. (#6 Red LED lights, you have approximately 5 seconds to make the next selection.)
- 2. Press the **Select** button once and then press any button on the transmitter and hold. (#6 Red LED will blink on/ off three times and go out. After releasing the transmitter button, the relays will respond to the appropriate buttons (Button 1/R1; Button 2/R2; Button 3/R3; Button 4/R4); and the #6 red LED will blink on/off indicating that one or more adjustable codes have been learned by this receiver.
- 3. Press and hold the **Select** button for 6-8 seconds so the yellow LED is on solid. (#7 Yellow LED lights)

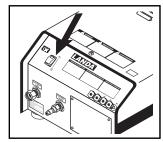
NOTE: This step is only completed when establishing the first transmitter communication.

The receiver is now programmed to the desired transmitter.

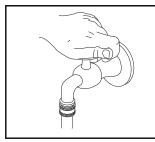
# Shutting Down And Clean-Up



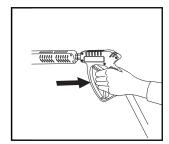
STEP 1: Remove detergent suction tube from container and insert into one gallon of fresh water. Slide nozzle forward for low pressure or to connect black detergent nozzle. Pull trigger on spray gun and siphon water for one minute.



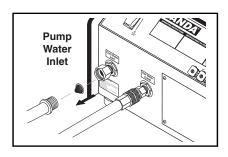
**STEP 2:** Turn off machine by flipping switch on front of motor.



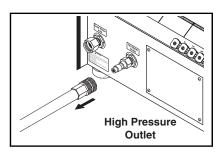
**STEP 3:** Turn off water supply.



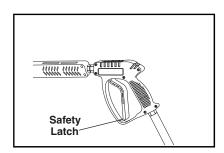
**STEP 4:** Press trigger to release water pressure.



**STEP 5:** Disconnect the garden hose from the water inlet on the machine.



**STEP 6:** Disconnect the high pressure hose from high pressure outlet.



**STEP 7:** Engage the spray gun safety lock.

## **Storage**

#### **Pump Storage**



CAUTION: Always store your pressure washer in a location where the temperature will not fall below 32° F (0° C). The pump in this machine is susceptible to permanent damage if frozen.

ATTENTION: Toujours entreposer la laveuse à pression dans un endroit où la température ne sera pas inférieure à 32° F (0° C). La pompe sur cette machine est susceptible de subir des dommages si elle est exposée au gel.

# FREEZE DAMAGE IS NOT COVERED BY WARRANTY.

If you must store your pressure washer in a location where the temperature is below 32° F, you can minimize the chance of damage to your machine by draining your machine as follows:

- Stop the pressure washer and detach supply hose and high pressure hose. Squeeze the trigger of the spray gun to drain all water from the wand and hose.
- Restart pressure washer and let it run briefly (about 5 seconds) until water no longer discharges from the high pressure outlet.

# Troubleshooting

PROBLEM	POSSIBLE CAUSE	SOLUTION
	Pump sucking air	Check water supply and possibility of air seepage.
PUMP	Check valves sticking	Check and clean or replace if necessary.
RUNNING NORMALLY	Unloader valve seat faulty	Check and replace if necessary.
BUT PRESSURE LOW ON INSTALLATION	Faulty or misadjusted unloader valve	Tampering with the factory setting may cause personal injury and/or property damage, and will void the manufacturer's warranty.
	Nozzle incorrectly sized	Check and replace if necessary.
	Worn piston packing	Check and replace if necessary.
	Valves worn	Check and replace if necessary.
FLUOTILATINO	Blockage in valve	Check and clean out if necessary.
FLUCTUATING PRESSURE	Pump sucking air	Check water supply connections.
	Worn piston packing	Check and replace if necessary.
	Insufficient water	Check filter and hose for breakage.
	Nozzle worn	Check and replace if necessary.
	Suction or delivery valves worn	Check and replace if necessary.
PRESSURE	Suction or delivery valves blocked	Check and clean if necessary.
LOW AFTER	Unloader valve seat worn	Check and replace if necessary.
PERIOD OF NORMAL USE	Unloader adjusted improperly	Call local Landa dealer.
	Worn piston packing	Check and replace if necessary.
	Bypass valve within unloader is obstructed or leaking	Remove and clean bypass cartridge.
	Air in suction line	Check water supply and connections on suction line.
PUMP	Broken or weak suction or delivery valve spring	Check and replace if necessary.
NOISY	Foreign matter in valves	Check and clean if necessary.
	Worn bearings	Check and replace if necessary.
	Excessive temperature of water	Reduce to below 140° F.

PROBLEM	POSSIBLE CAUSE	SOLUTION	
PRESENCE	Oil seal worn	Check and replace if necessary.	
OF WATER	High humidity in air	Check and change oil twice as often.	
IN PUMP OIL	Piston packing worn	Check and replace if necessary.	
WATER	Piston packing worn	Check and replace if necessary.	
DRIPPING FROM UNDER PUMP	O-Ring plunger retainer worn	Check and replace if necessary.	
OIL DRIPPING FROM PUMP	Oil seal worn	Check and replace if necessary.	
EXCESSIVE VIBRATION	Irregular functioning of the pump valves	Check and replace if necessary.	
IN HIGH PRESSURE HOSE	Obstruction in filter	Clean inlet filter.	
MOTOR WILL NOT RUN	Motor overload	Push in the overload button located on the motor (single phase) or the overload button on the magnetic start switch (three phase).	
	Stepdown transformer fuses	Check fuses and voltage. Replace if necessary.	
	Coil of magnetic starter defective	Replace coil after the timer and unloader switch have been tested.	
MACHINE WILL NOT TURN ON WHEN SWITCH IS PUSHED	Timer is defective	Join wires 15 and 16 together on timer. If machine works, replace timer.	

#### **Preventative Maintenance**

This pressure washer was produced with the best available materials and quality craftsmanship. However, you as the owner, have certain responsibilities for the correct care of the equipment. Attention to regular preventative maintenance procedure will assist in preserving the performance of your equipment. Contact your dealer for maintenance. Regular preventative maintenance will add many hours to the life of your pressure washer. **Perform maintenance more often under severe conditions.** 

Maintenance Schedule				
Pump Oil, Level and	Inspect	Daily		
Condition	Change	First 50 hours, then every 500 hours		
	Use 10W-40 non-foaming oil for pu	mp		
Water Filter	Inspect	Daily		
	Change	Yearly		
Belt Tension	Inspect	Every 3 months		
Electric Cord	Inspect	Daily		
Coupler O-rings	Inspect	Monthly		
Water Supply Flow	Inspect	Each Use		
Water Leaks in Entire System	Inspect	Each Use		
Detergent Injector	Flush	Each Use		
Nozzles	Inspect	Daily		
	Change	Bi-Yearly		
Discharge Pressure	Inspect	Monthly		
Spike Pressure	Inspect	Monthly		
Hose, Gun, Wand	Inspect	Monthly		
Motor Amperage	Inspect	Yearly		

# Oil Change Record

Check pump oil level and condition before first use each day. Change pump oil after first 50 hours and every 500 hours thereafter.

Use SAE 10W-40 non-foaming oil.

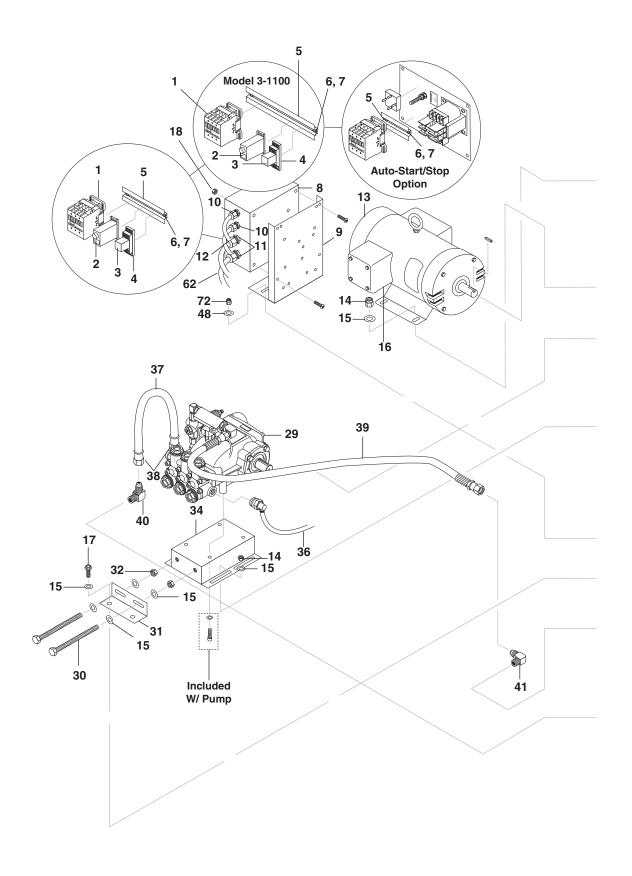
Date Oil Changed Month/Day/Year	Estimated Operating Hours Since Last Oil Change		

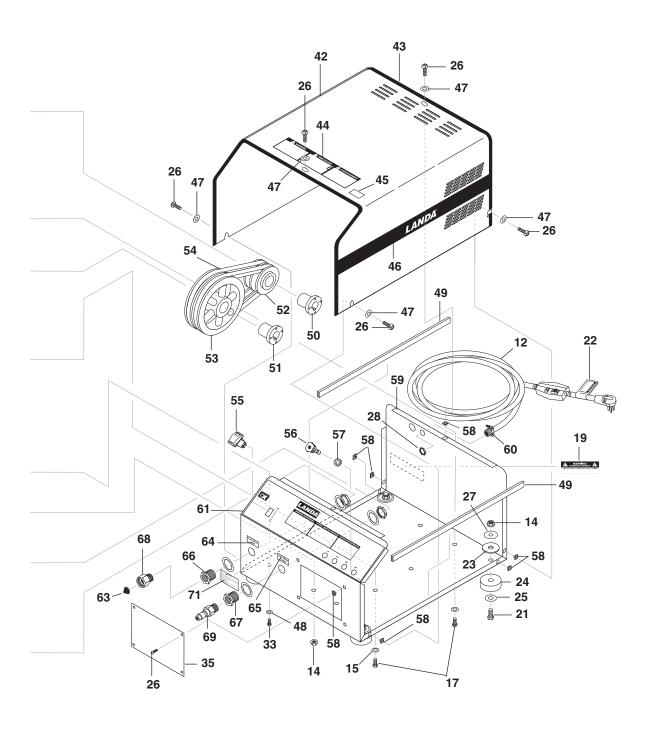
Date Oil Changed Month/Day/Year	Estimated Operating Hours Since Last Oil Change

# **Parts**

# LANDA SEA

1.106-500.0, 1.106-501.0, 1.106-502.0, 1.106-503.0, 1.106-505.0, 1.106-506.0, 1.106-507.0, 1.106-508.0



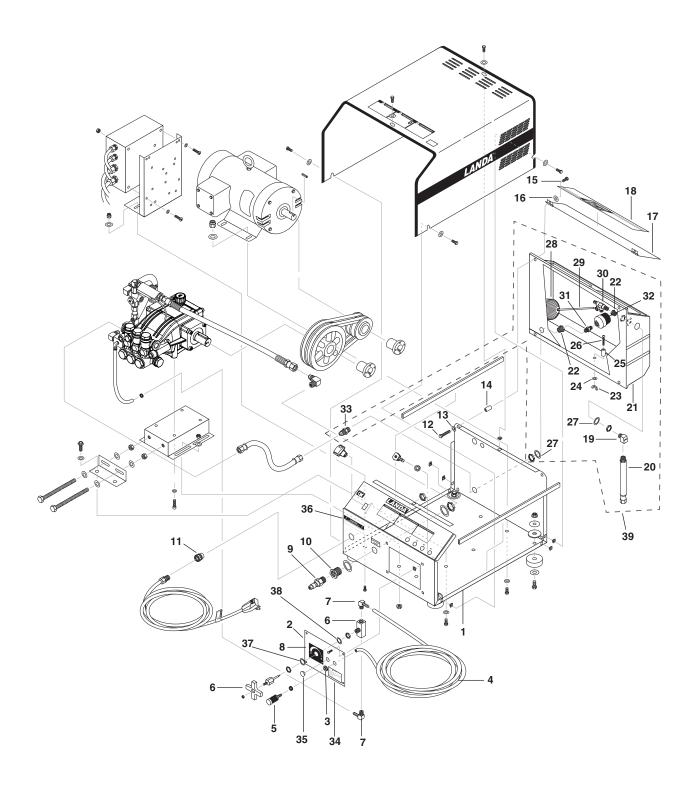


REF	PART NO.	QTY	DESCRIPTION	NOTES
1	-	1	CONTACTOR	SEE SPECIFICATIONS PAGES
-	-	1	OVERLOAD	SEE SPECIFICATIONS PAGES
-	-	1	TRANSFORMER	SEE SPECIFICATIONS PAGES
-	-	2	PRIMARY FUSE	SEE SPECIFICATIONS PAGES
-	-	1	SECONDARY FUSE	SEE SPECIFICATIONS PAGES
2	8.751-306.0	1	TIMER, MULTI-FUNCTION, 24V-120/240V 5A	
3	9.802-468.0	1	RELAY, 120V, RH2B-UL-AC120	
4	9.802-467.0	1	BASE, RELAY, SH2B-05, IDEC	
5	9.802-457.0	6"	RAIL TRACK	(TIME DELAY)
-	-	4"	RAIL TRACK	(AUTO START/STOP)
6	9.802-759.0	1	SCREW, 10/32" X 1/2" BH SOC, BLACK	(ALL MODELS EXCEPT 3-1100)
-	9.802-762.0	1	SCREW, 10/32" X 1-1/4" RH, SL, BLK	
-	-	2	SCREW, 10/32" X 1-1/4" RH, SL, BLK	(3-1100)
7	9.802-695.0	6	NUT, 10/32" KEP	
-	-	10	NUT, 10/32" KEP	(W/STANDOFF PLATE)
8	9.802-475.0	1	BOX, PLASTIC 8" X 8" X 4"	(3-1100)
_	9.802-476.0	1	BOX, PLASTIC 10" X 8" X 6" W/LID	(4-2000, 4-3000)
-	9.803-032.0	1	STANDOFF PLATE, ELECTRICAL BOX	(4-2000, 4-3000)
9	9.803-038.0	1	BRACKET, SUPPORT FOR ELEC. BOX	
10	9.802-514.0	2	STRAIN RELIEF, LT, STR, 1/2 NPT,.2345D	
11	9.802-518.0	2	STRAIN RELIEF, 3/4" STRAIGHT, LARGE	(4-2000, 4-3000)
12	8.931-486.0	1	POWER CABLE 8/3 1700/SEA/HD	(4-2000G)
-	8.925-722.0	1	HARNESS CORD POWER 1700/SEA/HD 12/4	(4-2000B,C,H 4-3000C)
-	8.931-485.0	1	POWER CABLE 10/3 1700/SEA/HD	(4-2000A)
-	8.931-484.0	1	POWER CABLE 12/3 1700/SEA/HD	(3-1100)
-	8.925-510.0	1	ASSY, POWER CORD, 575V 3PH	(4-3000B)
13	-	1	MOTOR	SEE SPECIFICATIONS PAGES
14	9.802-788.0	10	NUT, 3/8" WHIZ LOC SS	(3-1100)
-	-	14	NUT, 3/8" WHIZ LOC SS	(4-2000, 4-3000)
-	8.718-887.0	4	NUT, 5/16" SS WHIZ LOC	(3-1100)
15	9.802-808.0	10	WASHER, 3/8", SAE, SS	(3-1100)
-	-	14	WASHER, 3/8", SAE, SS	(4-2000, 4-3000)
-	9.802-805.0	4	WASHER, 5/16" FLAT SS	
16	8.758-001.0	1	STRAIN RELIEF CG75-650 3/4" BROWN	NOT SHOWN (3-1100D)
-	8.758-002.0	1	STRAIN RELIEF CG75-750 3/4" YELLOW	NOT SHOWN (4-2000A,B,C,H,G)
	9.802-523.0	1	LOCKNUT, 3/4" CONDUIT	NOT SHOWN (3-1100D, 4-2000B,C, H)
-	9.803-279.0	1	STRAIN RELIEF, CG100-750,1" YEL(10-4COR	NOT SHOWN (4-3000B,C)
-	9.803-280.0	1	LOCKNUT, 1" CONDUIT	NOT SHOWN (4-3000B, C)

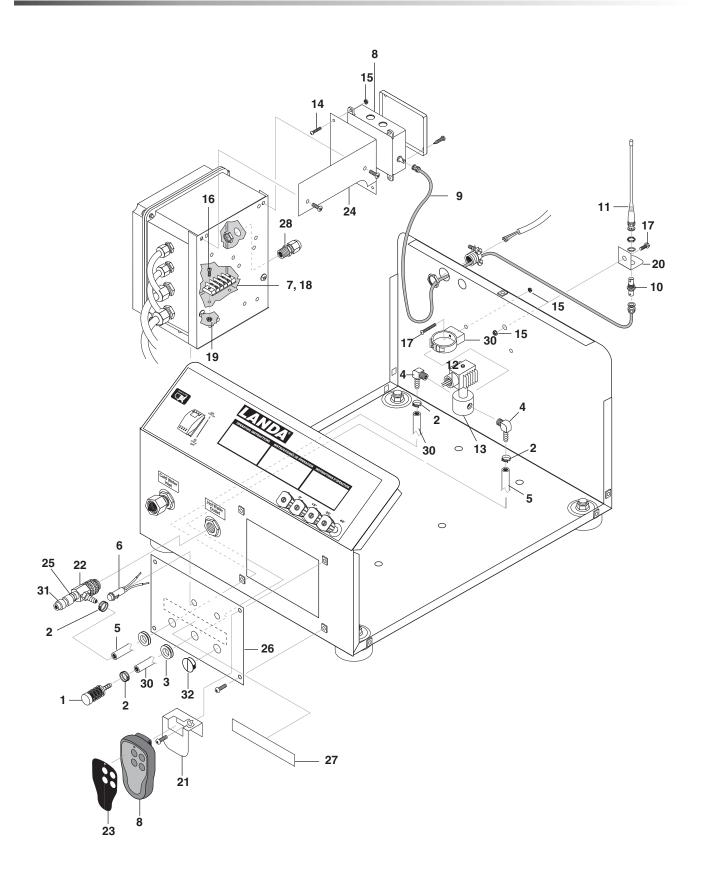
REF	PART NO.	QTY	DESCRIPTION	NOTES
17	9.802-721.0	6	BOLT, 3/8" X 1" SS	(3-1100)
-	-	10	BOLT, 3/8" X 1" SS	(4-2000, 4-3000)
-	8.718-619.0	4	BOLT, 5/16" X 3/4" SS	(3-1100)
18	9.802-774.0	6	NUT, 1/4" ESNA, NC, SS	
19	8.758-331.0	1	LABEL, DISCONNECT POWER SUPPLY	
20	8.758-327.0	1	LABEL, GROUND SYMBOL	NOT SHOWN
21	9.802-724.0	4	BOLT, 3/8" X 1-1/2", HH NC, SS	
22	8.758-338.0	1	LABEL, WARNING, SERVICE CORD	
23	9.802-067.0	4	BUMPER PAD, ENGINE	
24	9.802-066.0	4	PAD, SOFT RUBBER, DURO 50	
25	9.802-818.0	4	WASHER, 3/8" X 1", SS	
26	9.802-760.0	12	SCREW, 1/4" X 1/2", BH SOL C/S SS	
27	9.802-812.0	4	WASHER, 7/16" X 2-1/2", ZINC	
28	9.803-280.0	1	LOCKNUT, 1" CONDUIT	
29	-	1	PUMP	SEE SPECIFICATIONS PAGES
30	8.718-682.0	2	BOLT, 3/8" X 3-1/2", TAP, SS	
31	8.930-527.0	1	BRACKET PUMP TENSIONER SEA STAINLESS	
32	9.802-827.0	2	NUT, 3/8", SS	
33	8.718-603.0	4	BOLT, 1/4 X 3/4, NC HH, SS	
34	9.803-131.0	1	RAIL, PUMP	
35	9.803-127.0	1	COVER, ACCESS HOLE, SEA	
36	9.802-254.0	1.66 ft.	HOSE, 1/4" PUSH-ON	
37	9.802-259.0	15"	HOSE, 1/2" PUSH-ON	
38	9.802-151.0	2	SWIVEL, 1/2" JIC FEM, PUSH-ON	
39	8.918-422.0	1	HOSE, 3/8" X 20", 2 WIRE, PRESSURE LOOP	
-	8.918-424.0	1	HOSE, 3/8" X 25", 2 WIRE, PRESSURE LOOP	AUTO START/STOP
40	8.757-391.0	1	ELBOW, 1/2" M SAE x 1/2" NPTF (M)	
41	8.757-509.0	1	ELBOW, 3/4"-16 SAE X 3/8" NPTF(M), STEEL	
42	8.930-526.0	1	COVER SEA STAINLESS	
43	9.802-071.0	8.25 ft.	TRIM, 1/16", BLACK	
44	8.758-393.0	1	LABEL SEA EHW WARNING	
45	8.758-329.0	1	LABEL WARNING EXPOSED PULLEYS	
46	8.758-357.0	2	LABEL LANDA STRIPE	
47	8.719-002.0	6	WASHER, 5/16" X 1-1/4", FENDER SS	
48	8.718-965.0	8	WASHER, 1/4 FLAT, SS	
49	9.802-073.0	3.5 ft.	WEATHER-STRIP, 1/8" X 1/2"	

REF	PART NO.	QTY	DESCRIPTION	NOTES
50	-	1	MOTOR BUSHING	SEE SPECIFICATIONS PAGES
51	-	1	PUMP BUSHING	SEE SPECIFICATIONS PAGES
52	-	1	MOTOR PULLEY	SEE SPECIFICATIONS PAGES
53	-	1	PUMP PULLEY	SEE SPECIFICATIONS PAGES
54	-	2	BELT	SEE SPECIFICATIONS PAGES
55	9.802-452.0	1	SWITCH, ROCKER, CARLING, M-CIRCUIT, RED	
-	9.802-451.0	1	SWITCH, ROCKER, CARLING, W/GREEN LIGHT	(AUTO START OPTION)
56	8.712-358.0	1	NOZZLE, SAQCMEG 1505.5, YELLOW	(3-1100D)
-	8.712-359.0	1	NOZZLE, SAQCMEG 2505.5, GREEN	(3-1100D)
-	8.712-360.0	1	NOZZLE SAQCMEG 4005.5, WHITE	(3-1100D)
-	8.712-362.0	1	NOZZLE, SAQCMEG 1506, YELLOW	(4-2000A, B, C, G, H)
-	8.712-363.0	1	NOZZLE, SAQCMEG 2506, GREEN	(4-2000A, B, C, G, H)
-	8.712-364.0	1	NOZZLE, SAQCMEG 4006, WHITE	(4-2000A, B, C, G, H)
-	8.712-350.0	1	NOZZLE SAQCMEG 15045, YELLOW	(4-3000)
-	8.712-351.0	1	NOZZLE, 2504.5, GREEN	(4-3000)
-	8.712-352.0	1	NOZZLE, 4004.5, WHITE	(4-3000)
57	9.802-064.0	4	GROMMET, RUBBER, NOZZLE HOLDER	
58	9.802-794.0	12	NUT, CAGE, 1/4" X 12 GA	
59	8.930-525.0	1	BASE WLMT SEA STAINLESS	
60	8.758-000.0	1	STRAIN RELIEF CG100-650 1" BROWN	(3-1100D)
-	9.803-279.0	1	STRAIN RELIEF,CG100-750,1" YEL(10-4COR	(4-2000A,B,C,H, 4-3000B,C)
-	8.716-564.0	1	STRAIN RELIEF,CG100-950 1' GRY(6/4 COR	(4-2000G)
61	8.758-395.0	1	LABEL SEA EHW CONTROL PANEL	
62	8.925-712.0	1	HARNESS CORD MOTOR 1700/SEA/HD 12/3	(3-1100)
-	8.925-714.0	1	HARNESS CORD MOTOR 1700/SEA/HD 12/4	(4-2000B,C,H, 4-3000C)
-	8.925-713.0	1	HARNESS CORD MOTOR 1700/SEA/HD 10/3	(4-2000A)
-	8.925-719.0	1	HARNESS CORD MOTOR 1700/SEA/HD 8/3	(4-2000G)
-	8.925-509.0	1	ASSY, MOTOR CORD, 575V 3PH	(4-3000B)
63	9.804-016.0	1	FILTER SCREEN WASHER, GARDEN HOSE/ 30MESH	
64	8.758-333.0	1	LABEL, COLD WATER INLET	
65	8.758-352.0	1	LABEL, COLD WATER OUTLET	
66	8.707-000.0	1	CONNECTOR, 1/2" ANCHOR	
67	8.755-033.0	1	BULKHEAD, 3/8" FXF NPT, STEEL	
68	8.757-203.0	1	SWIVEL, 1/2" M-NPTF x 3/4" GHF	
69	9.802-171.0	1	NIPPLE, 3/8" X 3/8" NPT	
70	9.802-514.0	1	STRAIN RELIEF, 1/2" SMALL	

	REF	PART NO.	QTY	DESCRIPTION	NOTES
	71	8.758-335.0	1	LABEL, MANUFACTURERS CLEANING SOLUTION	
Γ	72	9.802-774.0	4	NUT, 1/4 ESNA NC, SS	

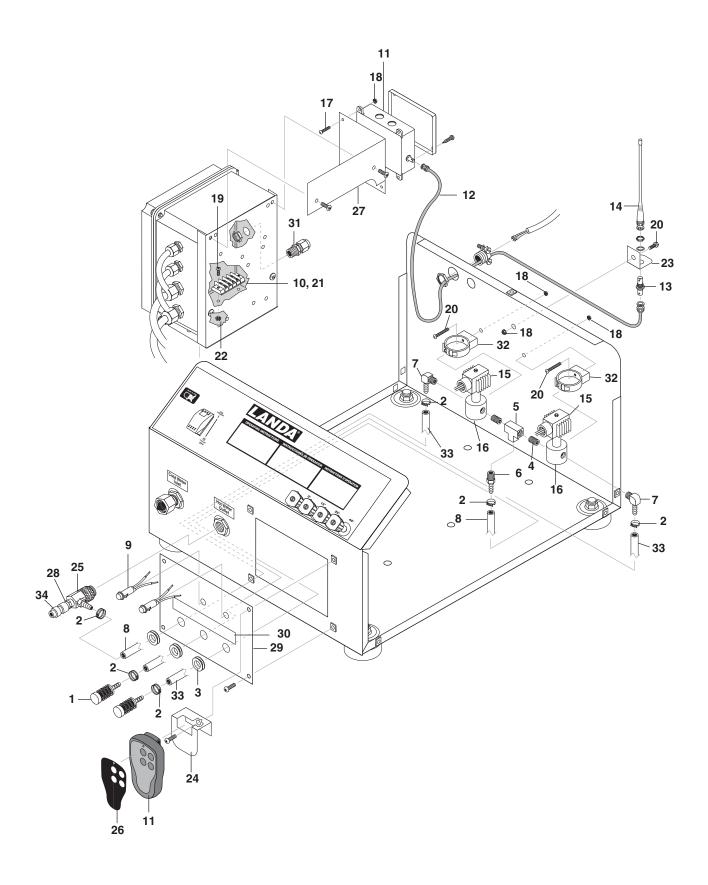


REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.912-142.0	1	CABINET, SEA W/FLOAT TANK OPTION	
2	8.929-280.0	1	COVER, ACCESS PANEL WITH HOLES	
3	8.706-538.0	1	GROMMET, 1.375 OD X .75 ID X 3/8	
4	9.802-251.0	8 ft.	TUBE, 1/4" X 1/2" CLEAR VINYL	
5	8.707-058.0	1	STRAINER, W/CHECK VALVE 1/4" HOSE BARB	
6	8.707-317.0	1	VLAVE, FLOW CONTROL	
7	8.757-205.0	2	HOSE BARB, 1/4" BARB x 1/4" M-NPTF, 90°	
8	8.758-378.0	1	LABEL DETERGENT CONTROL VALVE	
9	9.802-171.0	1	NIPPLE, 3/8" X 3/8" NPT ST MALE	
10	8.755-033.0	1	BULKHEAD, 3/8" FXF NPT, STEEL1	
11	9.803-279.0	1	STRAIN RELIEF,CG100-750,1" YEL(10-4COR	(500.0, 501.0, 502.0, 503.0, 506.0, 507.0, 508.0)
-	8.716-565.0	1	STRAIN RELIEF,CG100-850,1'PUR (8/4 COR	(505.0)
12	8.718-619.0	4	BOLT, 5/16" X 3/4" NC, GRADE 5, SS	
13	9.802-805.0	4	WASHER, 5/16" FLAT, SAE SS	
14	9.803-532.0	4	ISOLATOR, 5/16" THRD, FEM. X FEM., 1" X 1"	
15	9.802-708.0	4	SCREW, 5/16"-18 X 3/4" MPH TRH	
16	9.804-082.0	4	WASHER, 1/4" SAE, BLACK, ZINC	
17	8.912-233.0	1	LID & HINGES, PLASTIC FLOAT TANK	
18	8.758-357.0	1	LABEL LANDA STRIPE	
19	8.757-342.0	1	ELBOW, 1/2" STREET, BRASS	
20	8.711-841.0	1	CONNECTOR, 8" GARDEN HOSE	
21	8.931-755.0	1	TANK, PLASTIC UNIVERSAL FLOAT	
22	8.707-000.0	2	CONNECTOR, 1/2" ANCHOR	
23	9.802-823.0	1	NUT, 5/16"-8, WING, SS	
24	9.802-805.0	1	WASHER, 5/16" FLAT, SAE, SS	
25	9.802-263.0	1.5"	TUBING, 5/16" X 9/16", 50/60 DURO, RUBBER	
26	9.802-822.0	1	SCREW, 5/16"-18 X 1-1/2" SS, BUTTON SOCKET	
27	8.719-039.0	2	WASHER, 1-3/16" X 2-1/4", STL RUBBER	
28	8.706-512.0	1	BALL, FLOAT, BLACK PLASTIC	
29	9.802-158.0	1	STEM, 4" FLOAT	
30	8.749-328.0	1	VALVE, 1/2", PLASTIC FLOAT	
31	8.757-196.0	1	NIPPLE, 1/2" HEX, BRASS	
32	8.707-061.0	1	STRAINER, 1/2" BASKET	
33	8.757-200.0	1	ADAPTER, 1/2" 45° SAE x 1/2" M-NPTF BRASS	
34	8.758-335.0	1	LABEL MANUFACTURER'S CLEANING SOLUTION	
35	9.802-105.0	1	PLUG, 7/8', HOLE	(REMOVE PLUG WHEN USED W/REMOTE SWITCH OPTION 8.903-461.0)
36	8.758-331.0	1	LABEL, DISCONNECT POWER SUPPLY	
37	9.802-810.0	1	WASHER, 5/8" FLAT SAE ZINC	
38	8.719-011.0	1	WASHER, 5/8" STAR	
39	8.924-771.0	-	ASSY, FLOAT TANK, SEASS CAB	REPLACEMENT ASSY



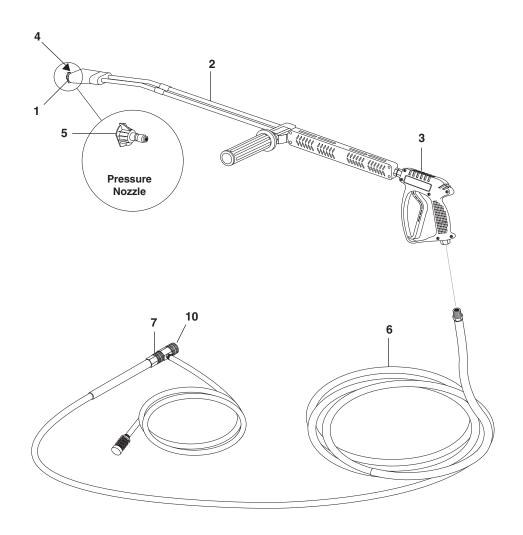
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.707-057.0	2	STRAINER, PLASTIC 1/4" HOSE BARB	
2	6.390-126.0	4	CLAMP, HOSE, .46-, .54 ST	
3	8.706-538.0	3	GROMMET, 1.375 OD X .75 ID X 3/8"	
4	8.757-205.0	2	HOSE BARB, 1/4" BARB x 1/4" M-NPTF, 90°	
5	9.802-251.0	6 ft.	TUBE, 1/4" X 1/2", CLEAR VINYL	
6	9.802-455.0	1	LIGHT, INDICATOR, GREEN 125V	
7	9.802-491.0	1	BLOCK, TERMINAL, 4 POLE	
8	8.716-442.0	1	WIRELESS, TRANSMITTER-RECEIVER,4 RELAY	
9	8.716-444.0	1	CABLE, RADIO REMOTE, COAXIAL CABLE	
10	8.716-445.0	1	CONNECTOR, RADIO REMOTE, BULKHEAD BNC-BNC	
11	8.716-446.0	1	ANTENNA, RADIO REMOTE, BNC CONNECTION	
12	8.725-433.0	1	VALVE, SOLENOID DEMA 482-2-C-6, 120V 04F20C2118AAF	
13	9.802-533.0	1	SOLENOID COIL, 120V AF4C05	
14	8.718-569.0	4	SCREW, 10-32 X 1/2 PL RDH PH	
15	9.802-695.0	5	NUT, 10/32" KEPS	
16	8.718-749.0	2	SCREW, 8/32" X 3/4" SS PHIL	
17	9.802-764.0	2	SCREW, 10/32" X 3/4" HH	
18	9.802-494.0	2	BAR, JUMPER	NOT SHOWN
19	9.802-785.0	2	NUT, 8/32", KEPS	
20	8.912-674.0	1	BRACKET, ANTENNA MOUNT WIRELESS REMOTE	
21	8.912-675.0	1	BRACKET, TRANSMITTER, WIRELESS REMOTE	
22	8.904-203.0	1	AMERIMAX 24" ACID INS. 3-5 GPM	
23	8.758-556.0	1	LABEL LANDA SEA/EHW WIRELESS REMOTE	
24	8.930-164.0	1	BASE, LANCOM RECEIVER, -07	
25	8.706-136.0	1	COUPLING, 3/8" ", PIPE-P/N-C3309X6"	
26	8.930-166.0	1	COVER, ACCESS HOLE, LANCOM, -07	
27	8.758-640.0	1	LABEL CHEMICAL WIRELESS	
28	9.802-514.0	1	STRAIN RELIEF, SMALL	
29	8.706-423.0	1	HANGER PIPE 1"	
30	9.802-251.0	10 ft	TUBE, 1/4" X 1/2" CLEAR VINYL	
31	9.802-171.0	1	COUPLER, 3/8" PLUG, MALE, STEEL/ZINC	
32	8.706-744.0	1	PLUG, PLASTIC 1'	

NOTE: NOT AVAILABLE FOR THE SEA 3, 120V, 1 PHASE MODEL.

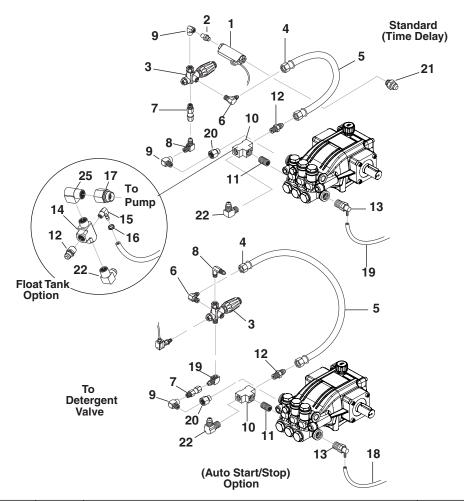


REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.707-057.0	2	STRAINER, PLASTIC 1/4" HOSE BARB	
2	6.390-126.0	6	CLAMP, HOSE, .46-, .54 ST	
3	8.706-538.0	3	GROMMET, 1.375 OD X .75 ID X 3/8"	
4	8.757-195.0	2	NIPPLE, 1/4" CLOSE, BRASS	
5	8.757-943.0	1	TEE BRASS 1/4 NPTF (F)	
6	8.757-199.0	1	HOSE BARB, 1/4" BARB x 1/4" M-NPTF, BRASS	
7	8.757-205.0	2	HOSE BARB, 1/4" BARB x 1/4" M-NPTF, 90°	
8	9.802-251.0	6 ft.	TUBE, 1/4" X 1/2", CLEAR VINYL	
9	9.802-455.0	2	LIGHT, INDICATOR, GREEN 125V	
10	9.802-491.0	1	BLOCK, TERMINAL, 4 POLE	
11	8.716-442.0	1	WIRELESS, TRANSMITTER-RECEIVER, 4 RELAY	
12	8.716-444.0	1	CABLE, RADIO REMOTE, CC58C-5 COAXIAL CABLE	
13	8.716-445.0	1	CONNECTOR, RADIO REMOTE, BULKHEAD BNC-BNC	
14	8.716-446.0	1	ANTENNA, RADIO REMOTE, BNC CONNECTION	
15	8.725-433.0	2	VALVE, SOLENOID DEMA 482-2-C-6, 120V 04F20C2118AAF	
16	9.802-533.0	2	SOLENOID COIL, 120V AF4C05	
17	8.718-569.0	4	SCREW, 10-32 X 1/2 PL RDH PH	
18	9.802-695.0	6	NUT, 10/32" KEPS	
19	8.718-749.0	2	SCREW, 8/32" X 3/4" SS PHIL	
20	9.802-764.0	3	SCREW, 10/32" X 3/4" HH	
21	9.802-494.0	2	BAR, JUMPER	NOT SHOWN
22	9.802-785.0	2	NUT, 8/32", KEPS	
23	8.912-674.0	1	BRACKET, ANTENNA MOUNT WIRELESS REMOTE	
24	8.912-675.0	1	BRACKET, TRANSMITTER, WIRELESS REMOTE	
25	8.904-203.0	1	AMERIMAX 24" ACID INS. 3-5 GPM	
26	8.758-556.0	1	LABEL LANDA SEA/EHW WIRELESS REMOTE	
27	8.930-164.0	1	BASE, LANCOM RECEIVER, -07	
28	8.706-136.0	1	COUPLING, 3/8" ",PIPE-P/N-C3309X6"	
29	8.930-166.0	1	COVER, ACCESS HOLE, LANCOM, -07	
30	8.758-640.0	1	LABEL, CHEMICAL, WIRELESS	
31	9.802-514.0	1	STRAIN RELIEF, SMALL	
32	8.706-423.0	2	HANGER PIPE 1"	
33	9.802-251.0	10 ft	TUBE, 1/4" X 1/2" CLEAR VINYL	
34	9.802-171.0	1	COUPLER, 3/8" PLUG, MALE, STEEL/ZINC	

NOTE: NOT AVAILABLE FOR THE SEA 3, 120V, 1 PHASE MODEL.



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	9.802-165.0	1	COUPLER, 1/4" MALE	
-	9.802-096.0	1	QUICK COUPLER, O-RING, SM.	NOT SHOWN
2	8.711-293.0	1	WAND, VP ZINC 1/4", AL 344 W/COUPLER, W/SOAP NOZZLE	
-	83-SSVPKIT	1	REPAIR KIT, AR STAINLESS SEAT	
3	8.751-234.0	1	GUN, LANDA, L1050, 5000 PSI, 10.4 GPM	
4	9.802-286.0	1	SOAP NOZZLE ONLY, 1/8", BRASS	
5	-	1	SEE PG. 26 FOR CORRECT NOZZLES	
6	8.739-072.0	1	HOSE, 3/8" X 50', 2-WIRE TUFF SKIN	
7	9.802-166.0	1	COUPLER, 3/8", FEMALE	
-	9.802-100.0	1	QUICK COUPLER, O-RING LG.	NOT SHOWN
8	9.802-164.0	1	COUPLER, 1/4"SOCKET, FEMALE, BRASS	
9	8.707-139.0	1	COUPLER, 1/4"PLUG, MALE, STEEL/ZINC	
10	8.756-797.0	1	INJECTOR, CHEMICAL, NON ADJ 0.083(2.1MM)	



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.933-006.0	1	SWITCH, FLOW MV60	
2	8.757-653.0	1	NIPPLE STEEL HEX 3/8" NPTF X 3/8" BSPP	
3	8.750-298.0	1	UNLOADER, VRT3, 8 GPM @3630 PSI	
-	9.802-362.0	1	UNLOADER, VB8 W/SWITCH (AUTO	
4	9.802-151.0	2	SWIVEL, 1/2" JIC,1/2" BARB BRASS	
5	9.802-259.0	18"	HOSE, 1/2" PUSH-ON	
6	8.757-262.0	1	ELBOW, 1/2" SAE 45° X 3/8" NPTF(M) BRASS	
7	8.757-656.0	1	ADAPTER SWIVEL STEEL 1/2 JICX3/8 NPTF(M)	
8	8.757-509.0	1	ELBOW STEEL 1/2 SAE (M) X 3/8 NPTF (M)	
9	8.757-340.0	2	ELBOW 3/8", STREET 90 DEG, STEEL, W/SLNT	
10	8.757-485.0	1	TEE, 1/2", BRASS	
11	8.757-619.0	1	ADAPTER 1/2 BSPP (M) X 1/2 NPTF (M)	
12	8.757-200.0	1	ADAPTER, 1/2" 45° SAE X 1/2" M-NPTF BRASS	
13	8.757-771.0	1	PUMP PROTECTOR 1/2 BSPP X 1/4 BARB 145°	
14	8.757-224.0	1	TEE, STREET 1/2" W/HOLE TAP	
15	8.757-204.0	1	HOSE BARB, 1/4" BARB X 1/8" M-NPTF, 90°	
16	6.390-126.0	1	CLAMP, HOSE, .46-, .54 ST	
17	8.757-342.0	1	ELBOW, 1/2" STREET, BRASS	
18	9.802-254.0	20"	HOSE, 1/4 PUSH-ON	
19	8.757-935.0	1	ADAPTER STEEL 1/2 JIC X 3/8 NPTF (F) 90°	
20	8.757-184.0	1	ADAPTER, M-BSPP X F-NPTF, 06-06	
21	8.756-875.0	1	ADAPTER STEEL 1/2 JIC (M) X 3/8 BSPP (M)	
22	8.757-391.0	1	ELBOW, 1/2" M SAE X 1/2" NPTF (M)	
23	8.756-874.0	1	ADAPTER, G 1/2-14 X 1/2-14 NPTF	

# **Specifications**

# **Pump Specifications**

Machine	Model	Part #	Pulley	Pulley Part #	Bushing	Bushing Part #
3-11024D	LBP3030	8.929-262.0	AK39H	9.803-898.0	24MM	9.802-402.0
4-20024A	LT6036	8.921-712.0	2AK84H	9.802-375.0	25MM	9.802-403.0
4-20024B	LT6036	8.921-712.0	2AK84H	9.802-375.0	25MM	9.802-403.0
4-20024C	LT6036	8.921-712.0	2AK84H	9.802-375.0	25MM	9.802-403.0
4-20024G	LT6036	8.921-712.0	2AK84H	9.802-375.0	25MM	9.802-403.0
4-20024H	LT6036	8.921-712.0	2AK84H	9.802-375.0	25MM	9.802-403.0
4-30024B	LT6036	8.921-712.0	2BK90H	8.715-593.0	25MM	9.802-403.0
4-30024C	LT6036	8.921-712.0	2BK90H	8.715-593.0	25MM	9.802-403.0

# **Motor Specifications**

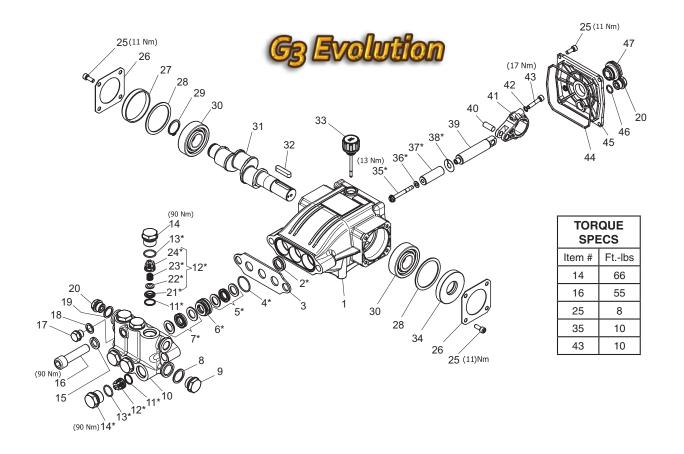
Machine	Model	Size	Voltage /PH/ Hertz	Part #	Pulley	Pulley Part #
3-11024D	LB3030	2HP	120V/1PH/60	8.759-045.0	AK32X5/8"	9.804-004.0
4-20024A	LT6036	6 HP	230V/1PH/60	8.759-054.0	2AK51H	8.715-549.0
4-20024B	LT6036	6 HP	230V/3PH/60	8.751-004.0	2AK51H	8.715-549.0
4-20024C	LT6036	6 HP	460V/3PH/60	8.751-004.0	2AK51H	8.715-549.0
4-20024G	LT6036	6 HP	208V/1PH/60	9.802-337.0	2AK51H	8.715-549.0
4-20024H	LT6036	6 HP	208V/3PH/60	8.756-426.0	2AK51H	8.715-549.0
4-30024B	LT6036	7.5 HP	230V/3PH/60	8.759-060.0	2BK50H	8.715-583.0
4-30024C	LT6036	7.5 HP	460V/3PH/60	8.759-060.0	2BK50H	8.715-583.0

# **Motor Specifications**

Machine	Model	Model	Bushing	Bushing Part #	Belt Size Qty	Part #
3-11024D	LB3030	3-11D	N/A	N/A	AX33 (1)	9.803-896.0
4-20024A	LT6036	4-2A	HX1-1/8"	9.802-400.0	AX40 (2)	9.804-005.0
4-20024B	LT6036	4-2B	HX1-1/8"	9.802-400.0	AX34 (2)	9.802-407.0
4-20024C	LT6036	4-2C	HX1-1/8"	9.802-400.0	AX34 (2)	9.802-407.0
4-20024G	LT6036	4-2G	HX1-1/8"	9.802-400.0	AX34 (2)	9.802-407.0
4-20024H	LT6036	4-2H	HX1-1/8"	9.802-400.0	AX34 (2)	9.802-407.0
4-30024B	LT6036	4-3B	HX1-3/8"	9.802-401.0	BX41 (2)	8.715-702.0
4-30024C	LT6036	4-3C	HX1-3/8"	9.802-401.0	BX41 (2)	8.715-702.0

# **Controls Specifications**

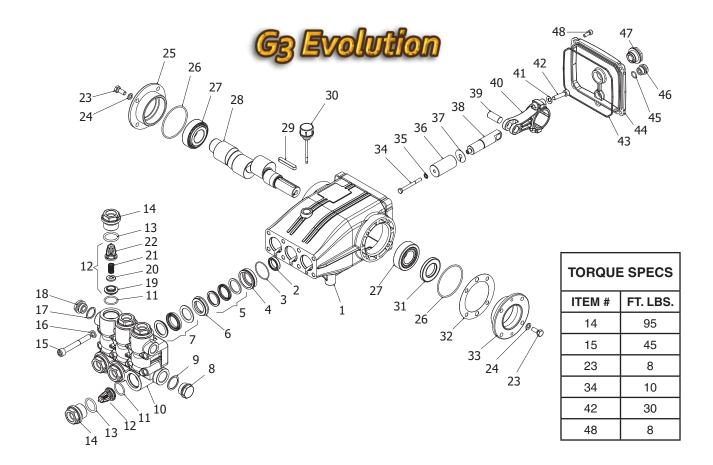
Machine	Model	Contactor	Overload	Stepdown	Primary	Primary Fuse	Secondary	Secondary
Macmine	Wodel	Contactor	Overroud	Transformer	Fuse	Part #	Fuse	Fuse Part #
3-11024D	LB3030	8.724-268.0	N/A	N/A	N/A	N/A	N/A	N/A
4-20024A	LT6036	8.724-276.0	N/A	8.716-883.0	1a (2)	8.933-007.0	1/2 AMP (1)	9.802-463.0
4-20024B	LT6036	8.724-268.0	8.724-304.0	8.716-883.0	1a (2)	8.933-007.0	1/2 AMP (1)	9.802-463.0
4-20024C	LT6036	8.724-268.0	8.724-312.0	8.716-883.0	1/2a (2)	9.802-462.0	1/2 AMP (1)	9.802-463.0
4-20024G	LT6036	8.724-276.0	N/A	8.716-883.0	1a (2)	8.933-007.0	1/2 AMP (1)	9.802-463.0
4-20024H	LT6036	8.724-268.0	8.724-304.0	8.716-883.0	1a (2)	8.933-007.0	1/2 AMP (1)	9.802-463.0
4-30024B	LT6036	8.724-268.0	8.724-304.0	8.716-883.0	1a (2)	8.933-007.0	1/2 AMP (1)	9.802-463.0
4-30024C	LT6036	8.724-268.0	8.724-312.0	8.716-883.0	1/2a (2)	9.802-462.0	1/2 AMP (1)	9.802-463.0
LANCOMM OPTIONS (ALL OPTIONS)	SAME AS BASE MODEL	SAME AS BASE MODEL	SAME AS BASE MODEL	9.803-662.0	1.5a (2)	8.716-177.0	2.5 Amp (1)	9.803-977.0



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.754-841.0	1	CRANKCASE	
2*	-	1	PLUNGER OIL SEAL	SEE TABLE KITS
3	8.758-216.0	1	SPACER	
4*	-	3	"O" RING Ø1.78X26.7	SEE TABLE KITS
5*	-	3	"U" SEALS	SEE TABLE KITS
6*	-	3	PRESSURE RING	SEE TABLE KITS
7*	-	3	"U" SEALS	SEE TABLE KITS
8	9.803-199.0	1	WASHER, COPPER G1/2	
9	9.802-926.0	1	PLUG, BRASS G1/2	
10*	8.759-028.0	1	MANIFOLD	
11*	8.717-233.0	6	O-RING Ø1.78 X 15.6	
12*	-	6	VALVE ASSEMBLY	SEE TABLE KITS
13	9.803-948.0	6	O-RING Ø1.78 X 18.77	
14	9.803-949.0	6	VALVE PLUG	
15*	8.754-850.0	1	WASHER LOCK	
16	8.929-349.0	2	BOLT MANIFOLD M14X60	
17	8.754-851.0	1	PLUG BRASS 1/4	
18*	8.718-973.0	1	WASHER COOPER G1/4	
19*	9.803-198.0	1	WASHER, COPPER G3/8	
20*	8.707-262.0	2	PLUG, BRASS G3/8	

REF	PART NO.	QTY	DESCRIPTION	NOTES
21*	-	6	VALVE SEAT SEE TABLE KIT	
22	-	6	VALVE PLATE SEE TABLE KI	
23	-	6	VALVE SPRING	SEE TABLE KITS
24	-	6	VALVE CAGE	SEE TABLE KITS
25	9.802-939.0	12	SCREW, M6 X 16	
26	8.717-137.0	2	BEARING COVER	
27	9.803-954.0	1	BEARING SEAL	
28	8.754-843.0	2	SEAL SPACER, CRANKSHAFT	
29	9.802-914.0	1	SNAP RING, 25 MM	
30	9.803-955.0	2	BEARING, BALL	
31	8.754-829.0	1	SHAFT, 24 MM 3030	
-	8.754-830.0	1	SHAFT, 24 MM 4025	
32	9.803-167.0	1	KEY, CRANKSHAFT	
33	8.754-219.0	1	OIL DIPSTICK	
34	8.933-010.0	1	SEAL, CRANKSHAFT	
35*	8.754-855.0	3	BOLT, PLUNGER	
36*	8.754-092.0	3	SPACER, COPPER	
37*	8.754-848.0	3	PLUNGER, 16 MM	
38*	9.803-962.0	3	SPACER, COPPER	
39	8.754-827.0	3	PLUNGER ROD	
40	9.803-965.0	3	CONNECTING ROD PIN	
41	9.803-966.0	3	CONNECTING ROD	
42	9.803-218.0	6	WASHER, 6 MM	
43	8.933-020.0	6	SCREW, CONNECTING ROD	
44	8.754-847.0	1	O-RING Ø2.62 X 111.62	
45	8.754-842.0	1	COVER, CRANKCASE	
46	9.803-906.0	1	O-RING Ø1.78 X 14	
47	9.803-202.0	1	SIGHT GLASS, G3/4	

KIT NUMBERS	8.754-856.0	8.758-081.0	8.754-858.0	8.754-859.0	9.803-937.0
KIT DESCRIPTION	Plunger Seals 16 mm	Seal Packing 16 mm	Plunger 16 mm	Complete Valve	Plunger Oil Seals
ITEM NUMBERS INCLUDED	4, 5, 6, 7	4, 5, 6, 7	35, 36, 37, 38	11, 12, 13	2
NUMBER OF CYLINDERS KIT WILL SERVICE	3	3	1	6	3

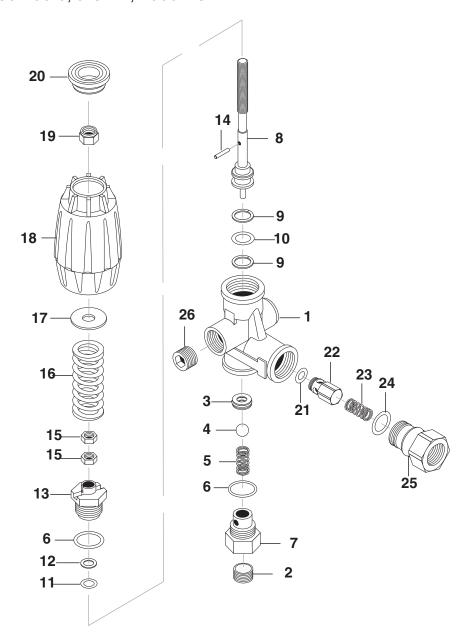


REF	PART NO.	QTY	DESCRIPTION	NOTES
1	8.752-825.0	1	CRANKCASE	
2	-	3	PLUNGER OIL SEAL	SEE KITS TABLE
3	-	3	O-RING Ø1.78 X 37.82	SEE KITS TABLE
4	-	3	PRESSURE RING, 18MM	SEE KITS TABLE
5	-	3	U-SEAL, 18MM	SEE KITS TABLE
6	-	3	INTERMEDIATE RING, 18MM	SEE KITS TABLE
7	-	3	U-SEAL, 18MM	SEE KITS TABLE
8	9.802-926.0	1	BRASS PLUG, G1/2	
9	9.803-199.0	1	COPPER WASHER 1/2	
10	8.753-816.0	1	MANIFOLD HOUSING	
11	9.804-498.0	6	O-RING Ø2.62 X 25.1	SEE KITS TABLE
12	-	6	VALVE ASSEMBLY	SEE KITS TABLE
13	9.803-193.0	6	O-RING 3068	SEE KITS TABLE
14	9.802-928.0	6	VALVE PLUG	
15	8.753-817.0	8	MANIFOLD STUD BOLT	
16	9.802-890.0	8	LOCK WASHER	
17	8.719-008.0	1	COPPER WASHER 3/8	
18	8.707-262.0	1	BRASS PLUG 3/8	
19	-	6	VALVE SEAT	PART OF ITEM 12
20	-	6	VALVE PLATE	PART OF ITEM 12

REF	PART NO.	QTY	DESCRIPTION	NOTES
21	-	6	VALVE SPRING	PART OF ITEM 12
22	-	6	VALVE CAGE	PART OF ITEM 12
23	8.752-830.0	8	HEX SCREW	
24	9.802-884.0	8	WASHER	
25	9.803-182.0	1	CLOSED BEARING HOUSING	
26	9.803-186.0	2	O-RING Ø2.62 X 71.12	
27	9.803-160.0	2	ROLLER BEARING	
28	8.753-818.0	1	CRANKSHAFT Ø25 (4540)	
-	8.752-827.0	1	CRANKSHAFT Ø25 (6036)	
29	9.803-167.0	1	CRANKSHAFT KEY	
30	8.752-834.0	1	OIL DIP STICK	
31	9.803-139.0	1	CRANKSHAFT SEAL	
32	9.803-177.0	2	SHIM	
33	9.803-181.0	1	BEARING HOUSING	
34	8.752-841.0	3	PLUNGER BOLT	SEE KITS TABLE
35	8.752-820.0	3	BONDED SEAL	SEE KITS TABLE
36	8.753-819.0	3	PLUNGER, 18MM	SEE KITS TABLE
37	8.752-823.0	3	COPPER SPACER	SEE KITS TABLE
38	8.753-820.0	3	PLUNGER ROD	
39	8.752-822.0	3	CONNECTING ROD PIN	
40	8.752-821.0	3	CONNECTING ROD	
41	9.802-889.0	6	SPRING WASHER	
42	9.802-937.0	6	CONNECTING ROD SCREW	
43	9.803-194.0	1	O-RING Ø2.62 X 152.07	
44	8.752-826.0	1	CRANKCASE COVER	
45	9.803-906.0	1	O-RING Ø1.78 X 14.00	
46	8.707-262.0	1	BRASS PLUG G3/8	
47	9.803-202.0	1	SIGHT GLASS G3/4	
48	8.752-824.0	5	COVER SCREW	

KIT NUMBERS	8.753-821.0	8.753-822.0	8.753-823.0	8.753-824.0	8.752-825.0	
KIT DESCRIPTION	Plunger SEAls 16 mm	SEAI Packing 16 mm	Plunger 16 mm	Complete Valve	Plunger Oil SEAls	
ITEM NUMBERS INCLUDED	3, 5, 7	3, 4, 5, 6, 7	34, 35, 36, 37	11, 12, 13	2	
NUMBER OF CYLINDERS KIT WILL SERVICE	3	1	1	6	3	

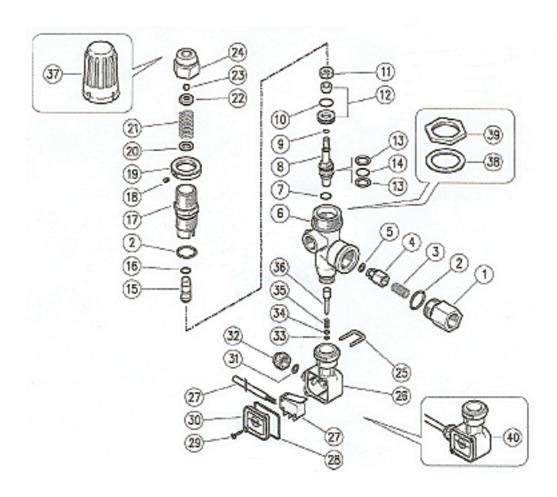
**8.750-297.0**, 8 GPM, 2320 PSI **8.750-298.0**, 8 GPM, 3630 PSI **8.750-299.0**, 8 GPM, 4500 PSI



REF	PART NO.	QTY	DESCRIPTION	NOTES
25	8.750-713.0	1	OUTLET FITTING	
18	8.750-712.0	1	KNOB, UNLOADER	
-	8.750-709.0	-	REPAIR KIT, VRT3, 2320/3630 PSI	
-	8.750-710.0	-	REPAIR KIT, VRT3, 4500 PSI	(KIT ITEMS: 3, 4, 6, 9- 12, 21, 24)

# **Unloader Adjustment Procedures**

- 1. Remove lock nut (Item 19).
- 2. Remove adjustment knob (Item 18).
- 3. Loosen the two (2) nuts (Item 15), move them upward on stem (Item 8) until you see 4 or more threads below the nut.
- 4. Re-attach adjusting knob (Item 18).
- 5. Start machine. Open the trigger of the spray gun. Increase pressure by turning adjustment knob (Item 18) clockwise until pressure is at the desired operating pressure.
- 6. Remove the adjustment knob (Item 18), tighten the lower nut (Item 15) tightly against the upper nut (Item 15). Re-attach adjustment knob (Item 18) and screw down until contact is made with the nuts (Items 15). Screw down lock nut (Item 19) onto the stem (Item 8) until the threads cut into the nylon insert of the lock nut (Item19).
- \*If adjustment knob (Item 18) **DOES NOT** make contact with upper nut (Items 15), remove adjusting knob (Item 18), re-adjust (raise) nuts (Items 15) on stem (Item 8) and re-attach adjustment knob (Item 18), then repeat step #6.
- \*\*If adjustment knob (Item 18) **DOES** make contact with upper nut; release the trigger of the spray gun and watch the pressure gauge for the pressure increase ("spike"). This "spike" **SHOULD NOT** exceed 500 psi above the operating pressure. If "spike" pressure exceeds the 500 psi limit, remove the adjusting knob (Item 18) and re-adjust (lower) the nuts (Items 15) on the stem (Item 8). Re-attach the adjusting knob (Item 18), then repeat step #6.



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	60.0058.31	1	3/8 BSP F OUTLET FITTING	
2	10.3070.02	2	O-RING 1.78 X 18.77 MM	<b>A</b>
3	60.0053.51	1	SPRING	
4	60.0052.31	1	CHECK VALVE	
5	10.3213.00	1	O-RING 3 X 6 MM	<b>A</b>
6	60.1201.35	1	VB8 BRASS BODY	
7	10.3170.08	1	O-RING 2,.62 X 7.6 MM	<b>A</b>
8	60.1206.31	1	PISTON	
9	10.3001.01	1	O-RING 1 X 4 MM	<b>A</b>
10	10.3066.01	1	O-RING 1.78 X 15.6 MM	<b>A</b>
11	60.1205.31	1	M 6 NUT	
12	60.2221.20	1	VB8/9 SEAT+SHUTTER	<b>A</b>
13	10.4021.00	2	BACK RING 11.4 X 15.9 MM	<b>A</b>
14	10.3175.00	1	O-RING 2.62 X 10.77 MM	<b>A</b>
15	60.1204.31	1	SPRING GUIDE	
16	10.3167.01	1	O-RING 2.62 X 5.23 MM	<b>A</b>

REF	PART NO.	QTY	DESCRIPTION	NOTES
17	60.1203.31	1	PISTON HOUSING	
18	16.2100.00	1	M 4 X 4 MM DOWEL	
19	60.1704.31	1	M 22 NUT	
20	14.3719.00	1	WASHER 9 X 15 MM	
21	60.1208.61	1	3.2 X 33 MM SPRING	
22	60.1210.31	1	UPPER FRAME	
23	14.7421.00	1	1/4" BALL	
24	60.1209.31	1	BRASS CAP	
25	29.0087.51	1	SST CLIP	
26	29.0089.84	1	PLASTIC HOUSING	
27	12.5006.00	1	EL.CABLE + MICRO SWITCH	
28	10.3206.01	1	O-RING 2.62 X 28.25 MM	
29	16.3020.00	2	2.5 X 12 MM SCREW	
30	29.0088.84	1	COVER	
31	10.3169.00	1	O-RING 2.62 X 6.02 MM	
32	29.0082.84	1	BLACK NUT-40 BAR	
33	10.3038.00	1	O-RING 1.78 X 3.68 MM	
34	14.3519.53	1	SST WASHER 4 X 8 MM	
35	60.2303.51	1	SPRING	
36	60.1281.31	1	PR 5 PIN	
37	60.1202.84	1	PLASTIC HANDLE (60.1290.00)	
38	14.3582.00	1	WASHER D. 30 MM (60.1290.00)	
39	60.2254.31	1	M 30 NUT (60.1290.00)	
40	29.0096.24	1	PR 5 PL.HOUSING KIT	
K1	8.750-168.0	1	VB8 SPARE PARTS KIT 9X1	

<sup>▲</sup> PARTS INCLUDED IN 8.750-168.0 VB8 SPARE PARTS KIT



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